Congratulations!

Thank you for purchasing a Te Pari Patesco Docking Iron. However, before using this tool please read this instruction sheet thoroughly. For safe, dependable, and economical performance, follow all instructions and recommendations contained herein.

**FULL ONE YEAR WARRANTY**

Te Pari Docking Irons are warranted for one year from date of purchase. We will repair without charge any defects due to faulty materials or workmanship.

Attached Warranty Card must be completed and mailed to Te Pari Products.

This warranty does not apply to:

- Accessories
- Damage caused where repairs have been made or attempted by others
- Damage due to misuse, neglect, wear and tear or modification.

Call us on 0800 837 274 or visit tepari.com for more information on our full range of animal husbandry products.

### PARTS LIST

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<thead>
<tr>
<th>Item</th>
<th>Description</th>
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<td>Searing head</td>
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<td>2</td>
<td>Upper handle</td>
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<tr>
<td>3</td>
<td>Middle handle</td>
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<td>Lower handle</td>
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<td>5</td>
<td>Handle linkage - adjustable</td>
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<td>Spring and screws</td>
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<td>7</td>
<td>Anvil linkage</td>
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<td>8</td>
<td>Anvil shaft</td>
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<td>9</td>
<td>Anvil gripper and anvil spacers</td>
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</table>
OPERATING INSTRUCTIONS

• Your Te Pari L.P.G. Docking Iron can be connected direct to either a primus, POL (caravan), or a companion (BBQ) type gas bottle. These 3 different fittings are all on the end of the hose. Choose the appropriate fitting and attach to gas cylinder.

Note: This unit should not be fitted with a regulator.

• Turn the gas on at the gas bottle, then turn the tap (valve stem) on the Docking Iron to “ON” and light at the rear end of the searing head.

• Leave for approximately five minutes to heat up.

• Before use, tune Iron with valve stem tap until flame is clear blue (not white-blue). This stops the handle heating up.

• Pick the Docking Iron up by the upper handle only and place the hot edge on the tail, grasp the bottom handle of the Docking Iron and squeeze. Cut at a rate that allows the Docking Iron to cauterize the veins. Cutting too quickly may result in bleeding.

• When docking is complete be sure to always turn the gas off at the bottle, and then drain all the remaining gas from the hose.

• It is IMPORTANT not to let your Docking Iron get too hot, as this is more likely to result in bleeding, is a waste of gas, and can reduce the life of the Docking Iron Searing Head. The cutting edge of the searing head should not be allowed to become flattened. If it does, the Iron will require more effort to use, and may also result in the bending of the head assembly - run a file over the cutting edge occasionally to prevent this. It is important to keep head clean - brush regularly with a wire brush.

• For efficient use, keep your Docking Iron clean. Store it in a bag to prevent spiders etc. putting webs into the fine intricate parts, which can cause hassles next time you use it.

• Always be careful not to point the flame from the Docking Iron toward anything that can be burnt or damaged.

• It is recommended you do not attempt major repairs yourself. Because of the intricacies of gas combustion, and the fact that not many Gas Service Centres hold Docking Iron parts in stock, we recommend you send your Docking Iron back to the manufacturer should any problems arise.

TROUBLE SHOOTING

Problem - Iron does not get hot enough.

Remedy

1. Clean inside burner tube. Insect nests or spider webs are sometimes found inside the burner tube. These restrict the gas flow and need to be cleaned out with a small rag or small brush.

2. Clean jet. The best way to clean a jet is by dropping it into a jar of boiling water. This removes the waxy type build-up which can occur. If unit still does not perform then replace jet (refer Parts List for correct Part No).

Jet can also be pricked with 5 amp fuse wire - do not drill jet.

Problem - Iron will not light

Remedy

3. Ensure the gas bottle is attached correctly, has sufficient gas in it and all fittings are tightened.

Clean jet as in Remedy 2.

Problem - Iron sends a long, wavery yellow flame out the end of the Iron head.

Remedy

4. Clean inside of burner tube as in Remedy 1